

What is claimed is:

1. In a process of fabricating a narrow channel width PMOSFET device, the improvement of affecting reduction of negative bias temperature instability by use of F₂ side wall implantation, comprising:

a) forming a shallow trench isolation (STI) region in a substrate;

b) forming a gate on a gate oxide in said substrate;

c) forming a liner layer in said shallow trench isolation region and subjecting said liner layer to oxidation to form a STI liner oxidation layer;

d) implanting F₂ into side walls of said STI liner oxidation layer at a large tilted angle in sufficient amounts to affect reduction of negative bias temperature instability after a high density plasma fill of said STI F₂ implanted liner oxidation layer; and

e) filling the STI F₂ implanted structure from step d) with a high density plasma (HDP) fill to affect reduction of negative bias temperature instability.

2. The process of claim 1 wherein said substrate is Si.

3. The process of claim 2 wherein said liner oxidation layer is SiO₂.

4. The process of claim 2 wherein said liner oxidation layer is SiON.

5. The process of claim 3 wherein said large tilted angle is from about 10 to about 30 degrees with reference to the y axis.

6. The process of claim 4 wherein said large tilted angle is from about 10 to about 30 degrees with reference to the Y axis.

7. The process of claim of 5 wherein said sufficient amount of F_2 is a dose of from about 5×10^{12} to about $1 \times 10^{14} \text{cm}^2$.

8. The process of claim 6 wherein said sufficient amount of F_2 is a dose of from about 5×10^{12} to about $1 \times 10^{14} \text{cm}^2$.

5 9. The process of claim 7 wherein said high density plasma (HDP) fill is a HDP oxide fill.

10. The process of claim 8 wherein said high density plasma (HDP) fill is a HDP oxide fill.

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